

## Initial

Model type: Plateless model with occlusal plane

Upper jaw model height = 20mm

Die insertion angle = Set from view

## Plateless Model Design

Dies:

- Pin Height— 1.1mm (as low as possible)
- Preparation margin— 0mm
- Seating width— 0.5mm (minimum)
- Omit die pin— Checked
- Add concavity— Checked

Masks: ?

Settings:

- Base
  - Horizontal shaft gap— 0.014mm
  - Vertical shaft gap— 0mm
- Ditch— unchecked
  - Ditch Width— N/A
  - Ditch Depth avg.— N/A
- Add pin grooves— unchecked
  - Groove width— N/A
  - Groove depth— N/A
- Hollow model— checked
  - Wall thickness— 2.5mm
  - Bottom sill - 0
  - Cavity fill diameter— 0mm
- Anticipate milling—Checked
  - Diameter— 0.8mm

## Model Attachments (vent holes)

- All vent holes: uppercase "O"
  - Thickness = 3
  - Size = 4
  - Subtract text
- Last vent hole: "."